



NCR: Yes / No

**WORK ORDER NON-CONFORMANCE / UPDATE**

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____  Part No. _____  NCR No. _____				<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%; border: none;"> <tr> <td style="width: 25%;">Skid-tube <input type="checkbox"/></td> <td style="width: 25%;">Crosstube <input type="checkbox"/></td> <td style="width: 25%;">Water Jet <input type="checkbox"/></td> <td style="width: 25%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>						Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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# Work Order ID 92219

Tuesday, October 23, 2012 11:28:21 AM

\*92219\*

Page 2

Item ID: D3440-13 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Bracket (Supersedes B67-43001-273)  
 Start Date: 10/23/2012 Start Qty: 6.00 \*6\* Cust Item ID:  
 Required Date: 11/9/2012 Req'd Qty: 6.00 \*6\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC8- Inspect parts - second check  Memo	0.00  0.00	DAS 25 9-89	12-10-28		6			
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: <u>WA</u>  Memo	0.00  0.00				6x			SP 12-10-29
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							12/10/31 JF ME 12-10-29

NCR: Yes / No

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# Picklist Print

Tuesday, October 23, 2012 11:28:21 AM

Page 1

Work Order ID: 92219

Parent Item: D3440-13

Parent Item Name: Bracket (Supersedes B67-43001-273)

Start Date: 10/23/2012

Required Date: 11/9/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP A05.07.13New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B2.000X02.000 6061-T6 Bar 2.00 x 2.00		Purchased	No			100	f	10.8554	0.1833	1.1576842		A.A 12/10/24	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MAT009		10.8554							
				113123		0.7754							
				→ 119801		9.09							
				13085		0.99							
										1.1576	+		

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**WORK ORDER NON-CONFORMANCE / UPDATE**

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Supplier <input type="checkbox"/>											
Training <input type="checkbox"/>											
Unapproved <input type="checkbox"/>											

FAULT CATEGORY				
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<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 92219
<b>Description:</b> Bracket		<b>Part Number:</b> D3440-13
<b>Inspection Dwg:</b> D3440	<b>Rev:</b> A	<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
30°	+/-0.5°	30.0	/	/	DR-2	
0.40	+/-0.030	.400	/	/		
0.500	+/-0.010	.502	/	/		
0.450	+/-0.010	.449	/	/		
2.00	+/-0.030	2.010	/	/		
0.776	+/-0.010	.776	/	/		
1.06	+/-0.030	1.064	/	/		
R0.875	+/-0.010	.875	/	/		
2.280	+/-0.010	2.280	/	/		
1.400	+/-0.010	1.405	/	/		
1.200	+/-0.010	1.198	/	/		
1.88	+/-0.030	1.881	/	/		
0.563	+/-0.010	.562	/	/		
0.250	+/-0.010	.250	/	/		
0.250	+/-0.010	.250	/	/		
Ø0.257	+0.006/-0.001	.257	/	/		
Ø0.375	+0.006/-0.001	.375	/	/		
0.085	+/-0.010	.085	/	/		

<b>Measured by:</b> DAS 04	<b>Audited by:</b> DAS 25	<b>Prototype Approval:</b>	N/A
<b>Date:</b> 12-10-28	<b>Date:</b> 12-10-28	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	08.09.04	New Issue	KJ/DD	

NCR: Yes / No

**WORK ORDER NON-CONFORMANCE / UPDATE**

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

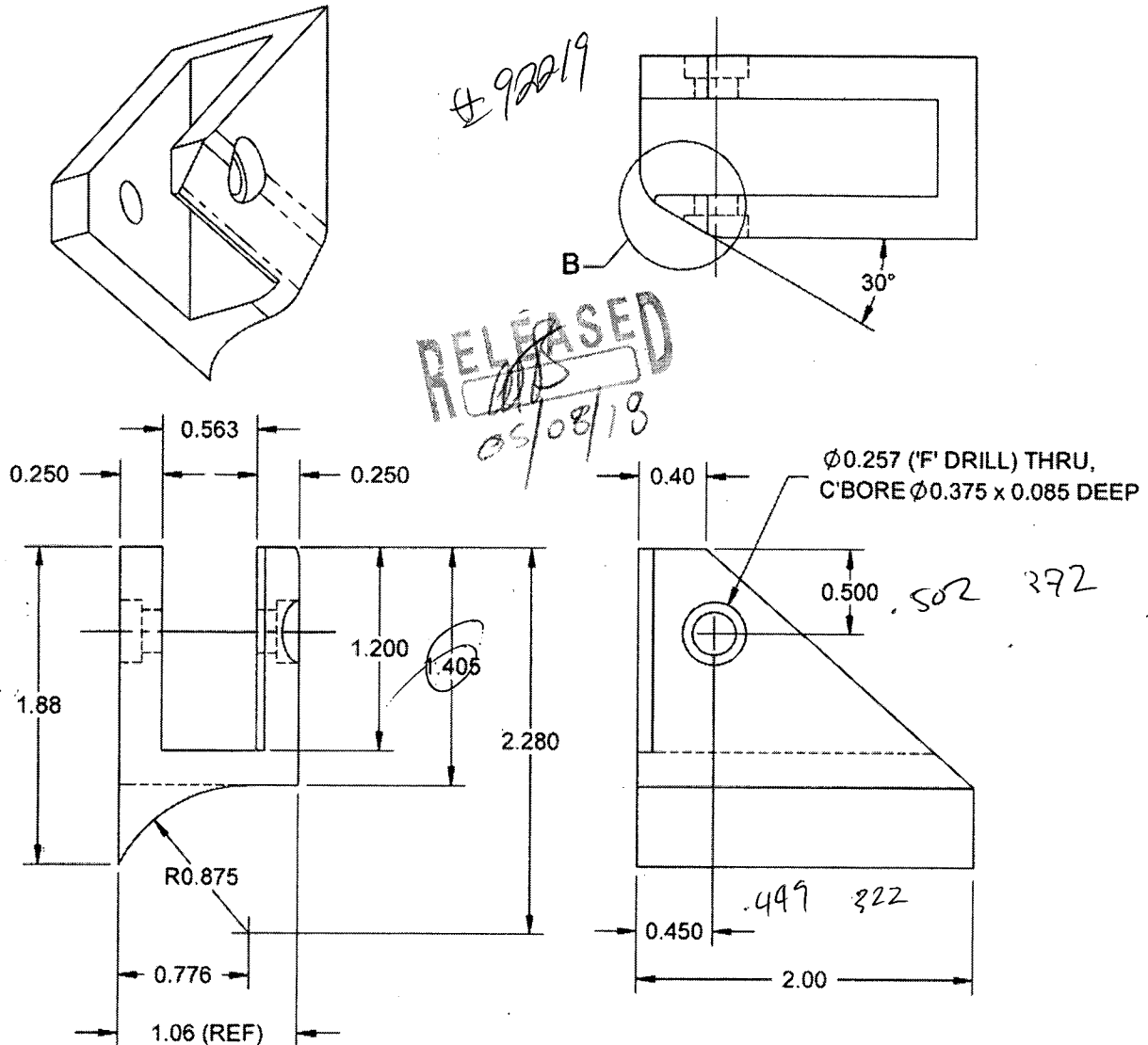
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**DART**

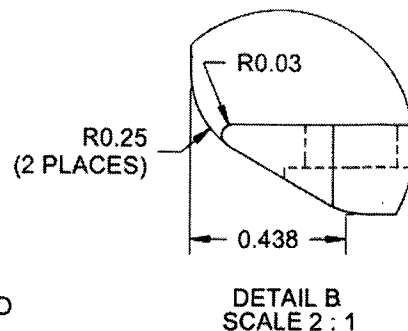
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3440</b>	REV. A SHEET 6 OF 7
DATE <b>05.06.02</b>		TITLE <b>BLADE FOLD KIT PARTS</b>	SCALE 1:1



**D3440-13 BRACKET**  
**SUPERSEDES PREMIER P/N B67-43001-273**

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-/651/T6510/T6511/T62) BAR  
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR PER AMS/QQ/A/200/8 (OR AMS 4160)  
(REF. DART SPEC. M6061T6B)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010



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